

HAND DRIVE TOOLS FOR GROMMETING - BASIC & COMPLETE SET

Instructions for setting grommets & washers with hand drive set (basic & complete).

- 1. Place grommet on bottom set, $\underline{\text{flange down}}$ and barrel up.
- 2. Draw material down over the grommet. (using prepunched material)
- 3. Place washer over the grommet. Be sure concave side is facing the material. If washer has teeth be sure the teeth are facing the material.
- 4. Holding the handle straight up and down, hit the handle with a dead blow mallet. Do not attempt to set the parts with a single blow. Tap lightly at first, increasing the strength of the blows until the parts are firmly attached.

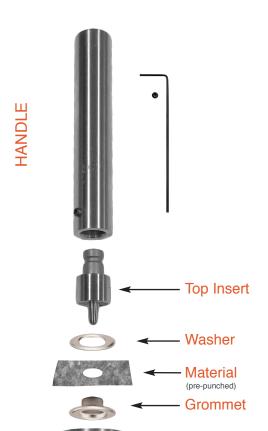
Instructions for punching a hole in the material (complete set only).

- 1. Mark the location of the desired hole, allowing sufficient space to accommodate the grommet flange diameter.
- 2. Place material over the supplied cutting disk, or other suitable cutting surface to avoid damaging the cutting edge to the tool. Over striking will lead to reduced longevity of the cutting tool and cutting surface.
- 3. For best control, a dead blow mallet is recommended.

*CAUTION: CUT HAZARD, SHARP BLADE

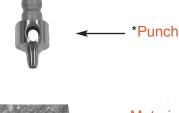
Contact may result in injury.

Always keep blades away from fingers and body. Handle with care. Keep out of reach of children.



Basic set includes: bolster, handle, top insert, bottom insert, hex key and screw.

Complete set includes: above mentioned plus punch and cutting disk.









These instructions can be downloaded at: https://www.stimpson.com/MHD-GW.pdf

Bottom Insert