



HAND DRIVE TOOLS FOR GS® EYELETS - BASIC SET

For GS® EYELETS sizes #2-2 to #8-14.

*Note: All eyelets of the same diameter use the same set.
For example, GS 2-2 through GS 2-7 can all be set on a single hand drive.*

Instructions for setting GS® EYELETS with hand drive set.

1. Place your material over the pin on the bottom insert (holes should be pre-punched).
2. Place the eyelet, **flange up**, over the same pin and through the material.
3. Position the handle over the eyelet so that the flange fits into the recess in the top insert. [Make sure the handle is completely vertical (i.e. straight up and down) and not at an angle.]
4. Holding the handle straight up and down, hit the handle with a dead blow mallet. Do not attempt to set the parts with a single blow. Tap lightly at first, increasing the strength of the blows until the parts are firmly attached.

These instructions can be downloaded at: <https://www.stimpson.com/MHD-GS.pdf>

